choolM	Welding Procedure	Specification (WPS)	SchoolM Date: Page: Rev.:	01/02/2 1 of 1 01.0
Welding process:		parent metal 1:	1	02.0
Product type:		parent metal 2:		
welding position:		base thickness:		
Weld joint preparation:		Pipe diameter:		
weld preparation		,		
Remarks				
Drawing No.				
Component 1		Component 2		
Creation of the	e sweat connection	welding sec	quence	
V	Velding filler	further inf	formation	
Norm name 1:	Velding filler	further inf		
	Velding filler		:	
Norm name 1:	Velding filler	root gap (b)	:	•
Norm name 1: Manufacturer's name 1:	Velding filler	root gap (b) depth of root face (c)	:	0
Norm name 1: Manufacturer's name 1: Norm name 2: Manufacturer's name 2: Welding flux:	Velding filler	root gap (b) depth of root face (c) included angle (α)	:	
Norm name 1: Manufacturer's name 1: Norm name 2: Manufacturer's name 2: Welding flux: Manufacturer's name:	Velding filler	root gap (b) depth of root face (c) included angle (α) bevel angle (β) Radius (r)	:	0
Norm name 1: Manufacturer's name 1: Norm name 2: Manufacturer's name 2: Welding flux:	Velding filler	root gap (b) depth of root face (c) included angle (α) bevel angle (β)	:	° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° °
Norm name 1: Manufacturer's name 1: Norm name 2: Manufacturer's name 2: Welding flux: Manufacturer's name: shielding gas 1: gas flow rate 1:	Velding filler	root gap (b) depth of root face (c) included angle (α) bevel angle (β) Radius (r) Information weldi Basic volts	: : : : : ng with press	° ° vure
Norm name 1: Manufacturer's name 1: Norm name 2: Manufacturer's name 2: Welding flux: Manufacturer's name: shielding gas 1: gas flow rate 1: shielding gas 2:	Velding filler	root gap (b) depth of root face (c) included angle (α) bevel angle (β) Radius (r) Information weldi Basic volts background current	: : : : ng with press: :	o o ure V A
Norm name 1: Manufacturer's name 1: Norm name 2: Manufacturer's name 2: Welding flux: Manufacturer's name: shielding gas 1: gas flow rate 1: shielding gas 2: gas flow rate 2:	Velding filler	root gap (b) depth of root face (c) included angle (α) bevel angle (β) Radius (r) Information weldi Basic volts background current Pulse tension	: : : : ng with pressi	vure V A V
Norm name 1: Manufacturer's name 1: Norm name 2: Manufacturer's name 2: Welding flux: Manufacturer's name: shielding gas 1: gas flow rate 1: shielding gas 2: gas flow rate 2: backing gas:	Velding filler	root gap (b) depth of root face (c) included angle (α) bevel angle (β) Radius (r) Information weldi Basic volts background current Pulse tension Pulse stream	: : : : ng with press: : :	o vure V A V A
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Norm name 1: Manufacturer's name 1: Norm name 2: Manufacturer's name 2: Welding flux: Manufacturer's name: shielding gas 1: gas flow rate 1: shielding gas 2: gas flow rate 2: backing gas: gas flow rate: tungsten elektrode 1:	Velding filler	root gap (b) depth of root face (c) included angle (α) bevel angle (β) Radius (r) Information weldi Basic volts background current Pulse tension Pulse stream Pulse frequency Heat tre	ender in the second sec	o vure V A V A
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Date

Signature Examiner

Signature welding coordinator

Date