

Welding process:	parent metal 1:		
Product type:	parent metal 2:		
welding position:	base thickness:		
edge preparation:	Pipe diameter:		
weld preparation			
Remarks			
Drawing No.			
Component 1	Component 2		
Creation of the sweat connection	welding sequence		

Welding filler	further information
Norm name 1:	root gap (b):
Manufacturer's name 1:	depth of root face (c):
Norm name 2:	included angle (α): °
Manufacturer's name 2:	bevel angle (β): °
Welding flux:	Radius (r): °
Manufacturer's name:	
shielding gas 1:	Information welding with pressure
gas flow rate 1:	Basic volts : V
shielding gas 2:	background current : A
gas flow rate 2:	Pulse tension : V
backing gas:	Pulse stream : A
gas flow rate:	Pulse frequency : Hz
tungsten elektrode 1:	Heat treatment
Diameter:	preheating temperature :
redrying temperature	Preheat time :
Temperature:	interpass temperature :
Time:	cooling rate :

Date

Signature welding coordinator

Date

Signature Examiner