	welding Proced	aure Spec	ification (WPS)	SchoolM Date: Page: Rev.:	01/02 1 of 1 01.0
Welding process:			parent metal 1:		
Product type:			parent metal 2:		
welding position:			base thickness:		
Weld joint preparation:			Pipe diameter:		
weld preparation					
Remarks					
Drawing No.					
Component 1			Component 2		
Creation of the s	sweat connection		welding seq	uence	
We	elding filler		further info	ormation	
We Norm name 1:	elding filler		further info		
	elding filler				
Norm name 1:	elding filler		root gap (b):		0
Norm name 1: Manufacturer's name 1:	elding filler		root gap (b): depth of root face (c):		0
Norm name 1: Manufacturer's name 1: Norm name 2:	elding filler		root gap (b): depth of root face (c): included angle (α):		
Norm name 1: Manufacturer's name 1: Norm name 2: Manufacturer's name 2: Welding flux: Manufacturer's name:	elding filler		root gap (b): depth of root face (c): included angle (α): bevel angle (β): Radius (r):		0
Norm name 1: Manufacturer's name 1: Norm name 2: Manufacturer's name 2: Welding flux:	elding filler		root gap (b): depth of root face (c): included angle (α): bevel angle (β):		0
Norm name 1: Manufacturer's name 1: Norm name 2: Manufacturer's name 2: Welding flux: Manufacturer's name:	elding filler		root gap (b): depth of root face (c): included angle (α): bevel angle (β): Radius (r): Information weldir Basic volts :	ng with pressi	0
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Norm name 1: Manufacturer's name 1: Norm name 2: Manufacturer's name 2: Welding flux: Manufacturer's name: shielding gas 1: gas flow rate 1: shielding gas 2: gas flow rate 2: backing gas:	elding filler		root gap (b): depth of root face (c): included angle (α): bevel angle (β): Radius (r): Information weldir Basic volts: background current: Pulse tension: Pulse stream:	ng with pressi	o o ure V A V
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