

Welding process: Product type: welding position: edge preparation:	parent metal 1: parent metal 2: base thickness: Pipe diameter:
Weld preparation	
Remarks	
Drawing No.	
Component 1	Component 2
Creation of the sweat connection	welding sequence

Welding filler	further information
Norm name 1:	root gap (b):
Manufacturer's name 1:	depth of root face (c):
Norm name 2:	included angle (α): °
Manufacturer's name 2:	bevel angle (β): °
Welding flux:	Radius (r): °
Manufacturer's name:	
shielding gas 1:	Information welding with pressure
gas flow rate 1:	Basic volts : V
shielding gas 2:	background current : A
gas flow rate 2:	Pulse tension : V
backing gas:	Pulse stream : A
gas flow rate:	Pulse frequency : Hz
tungsten elektrode 1:	Heat treatment
Diameter:	preheating temperature :
redrying temperature	Preheat time :
Temperature:	interpass temperature :
Time:	cooling rate :

Date	Signature welding coordinator	Date	Signature Examiner
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