

Welding Procedure Specification (WPS)		SchoolM ID-03	
		Date:	01/02/2020
		Page:	1 of 1
		Rev.:	01.0
Welding process:		parent metal 1:	
Product type:		parent metal 2:	
welding position:		base thickness:	
Weld joint preparation:		Pipe diameter:	
weld preparation			
Remarks			
Drawing No.			
Component 1		Component 2	
Creation of the sweat connection		welding sequence	
sequence of weld	welding process	welding technique	Identity values
			nozzle size Gas kind Gas pressure O ₂ Pressure Kind of the sweat flame
			Welding filler Norm name Welding filler Dimensions
Welding filler		further information	
Norm name 1:		root gap (b):	
Manufacturer's name 1:		depth of root face (c):	
Norm name 2:		included angle (α): °	
Manufacturer's name 2:		bevel angle (β): °	
		Radius (r): °	
Heat treatment			
Temperature:		interpass temperature :	
Time:		cooling rate :	

Date

Signature welding coordinator

Date

Signature Examiner