

Welding process: Product type: welding position: edge preparation:	parent metal 1: parent metal 2: base thickness: Pipe diameter:
weld preparation	
Remarks	
Drawing No.	
Component 1	Component 2
Creation of the sweat connection	welding sequence

Welding filler	further information
Norm name 1:	root gap (b):
Manufacturer's name 1:	depth of root face (c):
Norm name 2:	included angle (α): °
Manufacturer's name 2:	bevel angle (β): °
	Radius (r): °
Heat treatment	
Temperature:	interpass temperature :
Time:	cooling rate :

Date	Signature welding coordinator	Date	Signature Examiner
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