

Welding process:			
Product type:			
welding position:			
edge preparation:			
	parent metal 1:		
	parent metal 2:		
	base thickness:		
	Pipe diameter:		
weld preparation			
Remarks			
Drawing No.			
Component 1	Component 2		
Creation of the sweat connection	welding sequence		

Welding filler	further information
Norm name 1:	root gap (b):
Manufacturer's name 1:	depth of root face (c):
Norm name 2:	included angle ( $\alpha$ ): °
Manufacturer's name 2:	bevel angle ( $\beta$ ): °
	Radius (r): °
<b>Heat treatment</b>	
Temperature:	interpass temperature :
Time:	cooling rate :

Date	Signature welding coordinator	Date	Signature Examiner
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