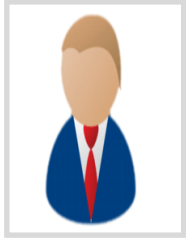


Weld quality class: product: Drawing No.: Designation:	Welder / Welding equipment operators Welder-ID: 00000 Project No.: Working test No.: 0019/04-2025
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Norms, Regulations:	WPS related:
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Welding process/es: Product type (plate/pipe): weld preparation: parent metal: welding consumables: shielding gas: base thickness [mm]: Corner weld thickness (a) [mm]: Tube outside diameter [mm]: welding position: Gouging/Backing:	Kennzahl: / Öffnungswinkel = Grad $B_{m1} = / B_{m2} =$ $t_1 = / t_2 =$ $a_1 =$ $D_1 = / D_2 =$
--	---

Comments on the work sample:

Scope of testing:	performed	Test documentation
Visual inspection	<input checked="" type="radio"/>	
Radiographic testing	<input type="radio"/>	
Fracture test	<input type="radio"/>	
Bend test	<input type="radio"/>	
Macroscopic examination	<input type="radio"/>	
hardness testing	<input type="radio"/>	
Additional check	<input type="radio"/>	

Test result

Assessment:

Place:

Date of welding:

Valid until: 27.11.2026

date of the exam: 10.04.2025

next work test after 3 years:

Name and signature of examiner

Confirmation of validity by the employer/welding supervisor for the following 6 months (with reference to DIN EN 15085-4, Section 4.2.4 and M1621 [2017-11, Section 4.2])

Date	Signature	Position or title